Fair Profile

Based on the results of 1.914 interviews conducted by means of the Computer Interview System Subject to change

GIFA

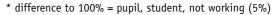
International Foundry Trade Fair with WFO Technical Forum 12 – 16 June, 2007



Total number of exibitors	793
Origin of the exhibitors	
Germany	336
Other countries	457
Number of countries	44
Space (net, qm)	43.835
Germany	22.608
Other Countries	21.227
Total number of visitors	51.507
Origin of the visitors	
Germany	50 %
Other countries	50 %
Germany	
North Germany	5 %
West Germany	42 %
East Germany	8 %
Southwest Germany	16 %
South Germany	29 %
Other countries	
Europe	59 %
- EU	51 %
- Eastern Europe	1 %
- Other European countries	7 %
Asia	22 %
North America	6 %
South and Central America	7 %
Africa	4 %
Australia/Oceania	2 %
Countries of origin (Top 9)	
India	8 %
France	8 %
Netherlands	6 %
Italy	5 %
USA	5 %
Switzerland	5 %
Spain	4 %
Belgium	4 %
Austria	4 %
Frequency of visits	10.5
GIFA 2003	43 %
GIFA 1999	31 %
First-time visit in 2007	45 %

Visitor structure features	
Trade visitors	97 %
Average length of stay	
(in days)	2,0
Industrial sector*	
Iron, steel and malleable	
iron foundry	34 %
Non-ferrous metal casting	16 %
other foundry	9 %
Machine engineering	6 %
Iron, steel and	
non-ferrous metal industry	7 %
other industry	7 %
Services	5 %
Trade	5 %
Skilled trade	2 %
University/college of higher	
education/technical college	2 %
other	2 %
Company size*	
1 - 4 employees	5 %
1 - 4 employees 5 - 19 employees	10 %
1 - 4 employees 5 - 19 employees 20 - 99 employees	10 % 21 %
1 - 4 employees 5 - 19 employees	10 %
1 - 4 employees 5 - 19 employees 20 - 99 employees	10 % 21 % 31 % 12 %
1 - 4 employees 5 - 19 employees 20 - 99 employees 100 - 499 employees	10 % 21 % 31 %
1 - 4 employees 5 - 19 employees 20 - 99 employees 100 - 499 employees 500 - 999 employees 1.000 employees or more	10 % 21 % 31 % 12 %
1 - 4 employees 5 - 19 employees 20 - 99 employees 100 - 499 employees 500 - 999 employees 1.000 employees or more	10 % 21 % 31 % 12 % 16 %
1 - 4 employees 5 - 19 employees 20 - 99 employees 100 - 499 employees 500 - 999 employees 1.000 employees or more Area of responsibility* Management	10 % 21 % 31 % 12 % 16 %
1 - 4 employees 5 - 19 employees 20 - 99 employees 100 - 499 employees 500 - 999 employees 1.000 employees or more Area of responsibility* Management Manufacture/production	10 % 21 % 31 % 12 % 16 %
1 - 4 employees 5 - 19 employees 20 - 99 employees 100 - 499 employees 500 - 999 employees 1.000 employees or more Area of responsibility* Management Manufacture/production Research/development/	10 % 21 % 31 % 12 % 16 %
1 - 4 employees 5 - 19 employees 20 - 99 employees 100 - 499 employees 500 - 999 employees 1.000 employees or more Area of responsibility* Management Manufacture/production Research/development/ construction	10 % 21 % 31 % 12 % 16 %
1 - 4 employees 5 - 19 employees 20 - 99 employees 100 - 499 employees 500 - 999 employees 1.000 employees or more Area of responsibility* Management Manufacture/production Research/development/ construction Sales/distribution	10 % 21 % 31 % 12 % 16 %
1 - 4 employees 5 - 19 employees 20 - 99 employees 100 - 499 employees 500 - 999 employees 1.000 employees or more Area of responsibility* Management Manufacture/production Research/development/ construction Sales/distribution Planning/operations scheduling	10 % 21 % 31 % 12 % 16 % 23 % 16 % 6 % 5 %
1 - 4 employees 5 - 19 employees 20 - 99 employees 100 - 499 employees 500 - 999 employees 1.000 employees or more Area of responsibility* Management Manufacture/production Research/development/ construction Sales/distribution Planning/operations scheduling Purchasing/procurement	10 % 21 % 31 % 12 % 16 % 23 % 16 % 6 % 5 % 5 %
1 - 4 employees 5 - 19 employees 20 - 99 employees 100 - 499 employees 500 - 999 employees 1.000 employees or more Area of responsibility* Management Manufacture/production Research/development/ construction Sales/distribution Planning/operations scheduling Purchasing/procurement Manufacture/quality control	10 % 21 % 31 % 12 % 16 % 24 % 23 % 16 % 5 % 5 %
1 - 4 employees 5 - 19 employees 20 - 99 employees 100 - 499 employees 500 - 999 employees 1.000 employees or more Area of responsibility* Management Manufacture/production Research/development/ construction Sales/distribution Planning/operations scheduling Purchasing/procurement Manufacture/quality control Servicing/maintenance	10 % 21 % 31 % 12 % 16 % 24 % 23 % 16 % 5 % 5 % 4 %
1 - 4 employees 5 - 19 employees 20 - 99 employees 100 - 499 employees 500 - 999 employees 1.000 employees or more Area of responsibility* Management Manufacture/production Research/development/ construction Sales/distribution Planning/operations scheduling Purchasing/procurement Manufacture/quality control Servicing/maintenance Marketing/advertising/PR	10 % 21 % 31 % 12 % 16 % 23 % 16 % 5 % 5 % 4 % 2 %
1 - 4 employees 5 - 19 employees 20 - 99 employees 100 - 499 employees 500 - 999 employees 1.000 employees or more Area of responsibility* Management Manufacture/production Research/development/ construction Sales/distribution Planning/operations scheduling Purchasing/procurement Manufacture/quality control Servicing/maintenance	10 % 21 % 31 % 12 % 16 % 24 % 23 % 16 % 5 % 5 % 4 %

0 1	
Occupational position	
Independent entrepreneur/	1/0/
partner/freelance	14 %
Managing director/member of the executive board/head of an	
,	4 F 0/
authority or others	15 %
Main department head/	10.0/
authorized signatory	10 %
Department head/group leader	27 %
Employee	14 %
Skilled worker	9 %
trainee	3 %
Student/school pupil/not working	5 %
Other	3 %
Influence on purchasing/	
procurement decisions*	
Decisively	24 %
Participate in decision making	34 %
Advisory role	25 %
No influence	12 %
Interest in product ranges	
(Several answers possible)	
Foundry technology	70 %
Raw materials, auxiliary materials	01
and process materials	24 %
Diecasting technology	23 %
Foundry chemistry	23 %
Supply industry	22
Machining and processing techno-	
logies	19 %
Measuring, controlling, regulating	
technology and data communi-	40.01
cations	18 %
Research and teaching	15 %
Environment and safety techno-	4 . 0.
logy, industrial safety	14 %
Services	10 %
Other	6 %
General assessment	
C · · · Ci · · I	



Satisfied

Not satisfied





98 %

2 %